



# Primary Flowpoints

## Style S Sight Flow Indicator

This sight flow indicator is ideal for you to visually check the flow, presence, colour and condition of a liquid.

- ◆ Highly visible PTFE spinner
- ◆ CE marked and fully PED compliant
- ◆ Pressures up to 60 bar
- ◆ Temperatures up to 250°C
- ◆ Short lead times
- ◆ The lowest prices in the UK
- ◆ Designed and manufactured in the UK



### Application

With the highly visible PTFE spinner the style S sight flow indicator is used to check the flow of a liquid in a pipeline. It can be used in vertical or horizontal lines and is ideal for flow monitoring in full pipes.

### Construction

The bodies are cast in either carbon steel or 316 stainless steel.

The glass windows are held in place by stainless steel covers and screws, and sealed with PTFE gaskets, giving superior protection. For ease of maintenance the glasses can be individually removed and replaced.

For standard applications the indicator is fitted with toughened soda lime glass discs to BS3463 and rated to 16 bar.

For steam and condensate we recommend toughened borosilicate glass, while for alkaline liquids mica discs can be used to protect the glass.

The sight glasses can be supplied with screwed connections to NPT, BSP parallel or taper. The standard flanges available are ANSI 150, ANSI 300 and PN16, though other flanges can be supplied.

### Options

**Body** - Primary Flowpoints can supply sight glasses in special materials such as super duplex or low carbon steels. Sight glasses conforming to NACE MR0175 can be produced. For particularly corrosive applications the body and flap can be lined with HALAR, ECTFE or PFA.

**Glass** - High pressure toughened soda lime to BS3463 rated to 60 bar, toughened borosilicate to BS3463 or DIN7080 rated up to 16 bar. The high pressure range uses powder coated mild steel covers as standard. Stainless steel covers are available as an option.

### Quality

All flowpoints indicators are manufactured to the highest standards.

The quality system is independently audited by BSI and certified to ISO 9000. The indicators are fully PED compliant and CE marked where required. TUV are our external auditors for the Pressure Equipment Directive.

Full material traceability is maintained, material certificates and pressure test certificates are supplied on request.

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# Specification Code

Code		Description
SS		Stainless steel body BS 1504 316 C16
CS		Carbon steel body BS 1504 162 GR480
		Glass Material & Pressure Range
H		Toughened soda lime glass to BS3463 rated to 16 bar (standard)
B		Toughened soda lime glass to BS3463 rated to 40 bar
		Toughened borosilicate glass to BS3463
HB		Toughened borosilicate glass to DIN 7080
		Indicator Size <span style="float: right;">Minimum Flow Rate - Lit / Min</span>
	015	15mm / 1/2" <span style="float: right;">3.5</span>
	020	20mm / 3/4" <span style="float: right;">4.2</span>
	025	25mm / 1" <span style="float: right;">7.0</span>
	040	40mm / 1 1/2" <span style="float: right;">17.0</span>
	050	50mm / 2" <span style="float: right;">25.0</span>
	080	80mm / 3" <span style="float: right;">60.0</span>
	100	100mm / 4" <span style="float: right;">100.0</span>
	150	150mm / 6" <span style="float: right;">250.0</span>
	200	200mm / 8" <span style="float: right;">500.0</span>
		End Connection
	A	ANSI 150
	C	ANSI 300
	N	PN16
	1	BSP
	2	BSPT
	3	NPT
	4	Socket Weld

## Materials of Construction

Covers (Standard) - Stainless steel BS 1504 304 C15

(High Pressure) - Powder coated mild steel

Internal Gasket - PTFE

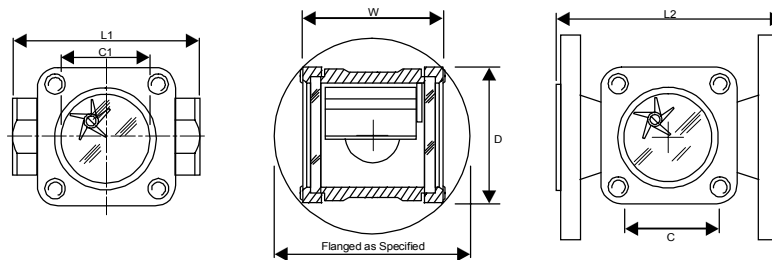
External Gasket - Klingersil C4400

Edge Protector - Klingersil C4400

Fasteners (Standard) - A2 Stainless steel

(High Pressure) - High tensile steel

## Dimensions



NOMINAL BORE	LENGTH L1	LENGTH L2	WIDTH W	DEPTH D	CLEARVIEW C
15/20mm	85	130	63	60	42
25mm	95	140	72	66	48
40mm	120	180	102	84	62
50mm	150	220	118	106	77
80mm	N/A	260	160	170	100
100mm	N/A	260	196	170	100
150mm	N/A	360	304	220	150
200mm	N/A	360	N/A	220	150